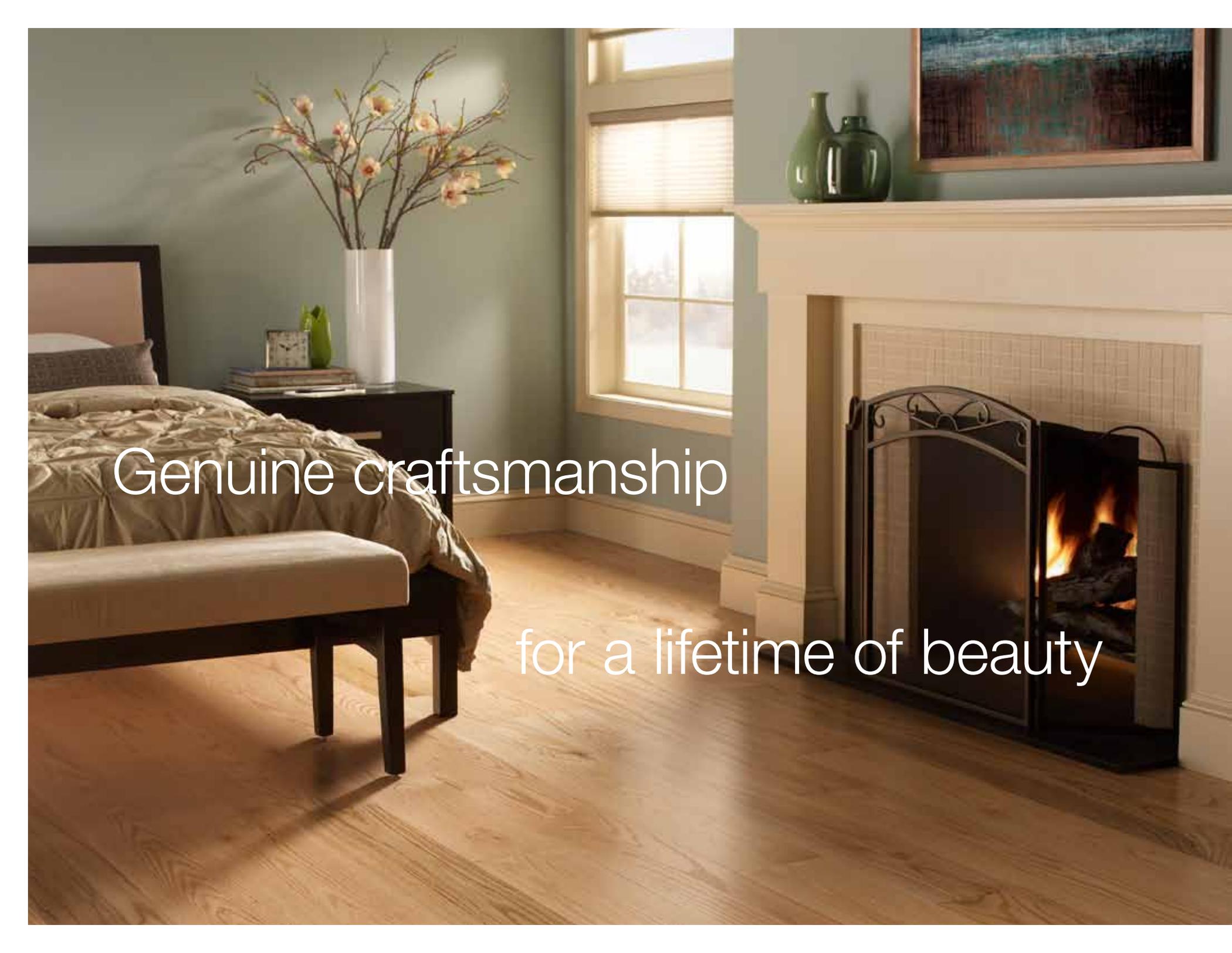


An impression  
only Mother Nature  
could make

ASHAWA BAY STOCK FLOORING COLLECTION



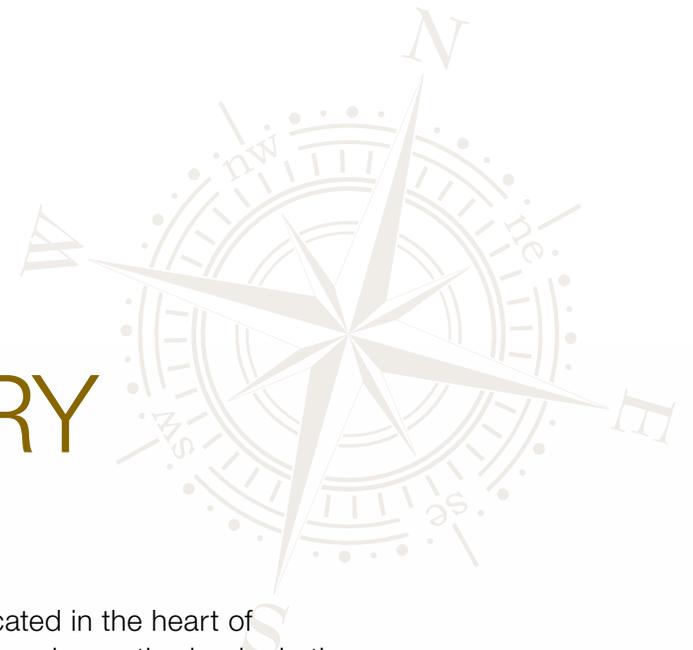
ASHAWA BAY  
Hardwood Floors  
BRING THE NORTHWOODS HOME

A photograph of a bedroom interior. On the left, a bed with a dark headboard and a beige quilted blanket is partially visible. Next to it is a dark wood nightstand holding a white vase with dried flowers, a small clock, and a green vase. A window with white blinds is in the background. On the right, a white fireplace mantel holds two green vases and a framed abstract painting. A black metal fireplace screen is in front of the fireplace, which has a fire burning inside. The floor is made of light-colored wood.

Genuine craftsmanship

for a lifetime of beauty

# THE ASHAWA STORY



## Ashawa Bay Stock Flooring

Ashawa Bay stock flooring is produced by Hill Wood Products, Inc. located in the heart of Minnesota's Northwoods. Founded in 1936, for over 75 years we been an innovative leader in the forest products industry.

## Quality Craftsmanship

The quality craftsmanship you'll discover by choosing stock flooring from Ashawa Bay is the result of three generations of dedication, precision and commitment to customer satisfaction.

We offer our floors in three beautiful grades:

**1 Common:** Show off the character in your life with the naturally occurring wood features such as color, grain variation and scattered knots.

**Select:** Our most consistent color and grain free of all knots with occasional minimal character markings.

**Exotic:** These woods from around the world are primarily clear with some natural color variation and occasional small pin knots, burls, or mineral streaks.

The Ashawa difference is one you will discover the first time you step foot on your beautiful new floor and one you will continue to enjoy for years to come.





1 COMMON



SELECT



## WALNUT

Black Walnut is America's Exotic wood. Our Walnut comes from the northern range of the species, which brings a consistent brown heartwood with well steamed cream color sap. Though softer than other wood species, Walnut makes a beautiful floor and ages nicely.



1010





1 COMMON



SELECT

## WHITE OAK

Our Northern White Oak has consistent color and tight grain making it ideal for flooring that lasts a lifetime. Traditionally used for flooring for centuries, White Oak continues to be sought out for its durability and style.



1360



### The Ashawa Difference

The hardness of our wood species is **Janka Scale** measured. The higher the number, the more dense the wood is. Ashawa Bay carries species in various hardness ranges all the way from Jatoba (2350) to Black Cherry (995).



1 COMMON



SELECT



## RED OAK

Northern Red Oak has a very beautiful range of light pink to red, adding a natural highlight to any home. Red Oak is the most common species for flooring in America and will remain a top species for years to come.

1290

### The Ashawa Difference

Ashawa Bay uses 9 ply CARB compliant Baltic Birch plywood as the base for our flooring. This 100% birch plywood is the ideal base as it is dense, flat, strong and nails and glues down well.



1 COMMON



SELECT

## CHERRY

The subtle heartwood red and pinks of American Black Cherry will naturally darken and grow more rich with age. Contrasted to the cream and white of the sapwood, Cherry makes a statement as a dynamic floor. While lower on the Janka scale, Cherry wears very well.



995





1 COMMON



SELECT

## HARD MAPLE

Northern Hard Maple is a hard brilliant floor, which will brighten up any room and wears extremely well. The select grade is heavy to the sapwood, delivering a very white floor when stained natural, and the 1 Common grade has an abundance of both sap and heartwood, producing a wonderful character floor.



1450





1 COMMON



SELECT

## HICKORY

Hickory is a wood full of character in both the select and 1 Common grades. With a wonderful mix of heartwood and sapwood, mineral streaks and “bird peck”, Hickory is sometimes referred to as the calico wood.



1820



SELECT

## RIFT & QUARTERED OAK

Our select grade of Rift and Quartered cut Northern White Oak, is specially sawn to show the straight grain, rays and flake which make this floor unique. Traditionally used in high end millwork and furnishings, Rift and Quartered White Oak makes distinctive and very stable flooring.

1360

### The Ashawa Difference

All Ashawa Stock flooring is packed in 8' bundles with protective end caps and sealed in heavy duty heat shrunk plastic for stability and moisture control. Bundle sizes are:  
2 1/4" 30" Ft2 | 3", 4" & 6" 32" ft2 | 5" 26.66" Ft2  
7" 18.66" Ft2 | 8" 21.33" Ft2





EXOTIC

## SAPELE

Sapele is a reddish brown wood from Africa known for its beautiful interlocking grain and figure. Sapele's unique grain reveals its different character as the light in the room changes, giving this floor a life of its own.



1510





EXOTIC

## SANTOS MAHOGANY

Santos Mahogany from South America displays a wide range of color variation, wherein lies its beauty. Colors vary from light brown to dark purple and red, and they grow richer with age. A natural finished Santos floor makes an artful and classic statement in the room.

2200

### The Ashawa Difference

Ashawa Engineered Flooring is machined to precise tolerances and millwork standards and our extremely consistent fit and finish make for fast and easy installation. All our flooring is presanded allowing for efficient on-site finishing.





EXOTIC

## JATOBA

Jatoba, or Brazillian cherry, is a South American wood known for its durability. It colors range from light yellow to dark red and gradually enriches to a dark red over time. The grain of Jatoba is more open than the other tropical species, giving a depth to the floor.



2350

### The Ashawa Difference

Ashawa Bay Floors can be installed above, on, or below grade. They can be nailed down, glued down or floated.

Our standard veneer thickness is 4mm (3/16") which allows the floor to last a lifetime and be refinished as many times as needed. All our veneers are sawn from lumber, giving the look and grain pattern of lumber.

Precision machined square edge tongue and groove is cut with diamond tooling for accuracy and consistency. Our pre-sanded face reduces on-site sanding.

Ashawa Bay flooring is available in widths from 2¼" to 5" with 6", 7" and 8" available. Standard lengths are 1'-8' with an option of up to 10' available.

We cut a series of kerfs (slots) in the back of the plywood which relieves any natural stresses in the wood and results in very flat and straight pieces of flooring, making installation a breeze.

We use 9 ply CARB compliant Baltic Birch plywood as the base for our flooring. This 100% birch plywood is the ideal base as it is dense, flat, strong and it nails and glues down well.

## ENGINEERED CONSTRUCTION

- CARB compliant (formaldehyde free) adhesive and plywood
- Northern hardwoods for consistent color and tight grain pattern
- Manufactured in a humidity controlled environment for stability
- Lifetime structural warranty (see full warranty for details)

To compliment our stock flooring, we offer custom engineered flooring available in:

- Almost any species of wood in the world
- Widths up to 10"
- Long and fixed lengths
- Herringbone
- Thickness up to 3/4" with 6mm sawn veneer
- Custom stain and pre-finish

ASHAWA BAY  
Hardwood Floors



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BEST IN GRADE ~ BEST IN FIT AND FINISH ~ BEST IN CLASS

For the best floor, specify Ashawa Bay Hardwood Engineered Flooring  
Distributed by:



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